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NOTICE OF ALLOWANCE AND FEE(S) DUE

826 7590 11/14/2008

ALSTON & BIRD LLP BANK OF AMERICA PLAZA 101 SOUTH TRYON STREET, SUITE 4000 CHARLOTTE, NC 28280-4000

EXAMINER		
MATTHEWS, TERRELL HOWARD		
ART UNIT	PAPER NUMBER	
3653	•	

DATE MAILED: 11/14/2008

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/569,011	02/21/2006	Tauno Laakso	033047/306779	1742

TITLE OF INVENTION: METHOD FOR MANUFACTURING SCREEN CYLINDER AND SCREEN CYLINDER

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	02/17/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FFE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

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CHARLOTTE,	NC 28280-4000						(Depositor)	s name)
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								(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR		ATTO	RNEY DOCKET NO.	CONFIRMATION N	iO.
10/569,011 TITLE OF INVENTION	02/21/2006 : METHOD FOR MAN	UFACTURING SCREEN	Tauno Laakso CYLINDER AND SCRE	EN CYLINDER	C	33047/306779	1742	
APPLN, TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE	FEE	TOTAL FEE(S) DUE	DATE DUE	_
nonprovisional	NO	\$1510	\$300	\$0		\$1810	02/17/2009	_
EXAM	IINER	ART UNIT	CLASS-SUBCLASS	1				
MATTHEWS, TEL	RRELL HOWARD	3653	209-395000	J				
"Fee Address" ind PTO/SB/47; Rev 03-0 Number is required. 3. ASSIGNEE NAME A	ondence address (or Cha 3/122) attached. ication (or "Fee Address 12 or more recent) attach ND RESIDENCE DAT2 less an assignee is ident h in 37 CFR 3.II. Comp	nge of Correspondence "Indication form ed. Use of a Customer A TO BE PRINTED ON	2. For printing on the p (I) the names of up to or agents OR, alternati (2) the name of a single registered attorney or a 2 registered patent atto listed, no name will be THE PATENT (print or tyll data will appear on the p T a substitute for filing an (B) RESIDENCE: (CITY	3 registered patent vely, e firm (having as a sigent) and the name rneys or agents. If n printed.	memb s of up o nam	er a 2	ocument has been fil	ed for
Please check the appropr	iate assignee category or	categories (will not be pr	inted on the patent):	Individual 🚨 Cor	porati	on or other private gro	oup entity Gover	nment
4a. The following fee(s) Issue Fee Publication Fee (N Advance Order	vo small entity discount p		o. Payment of Fee(s): (Plea A check is enclosed. Payment by credit car The Director is hereby overpayment, to Depo	d. Form PTO-2038	is atta	ched.		y orm).
	s SMALL ENTITY state	is. See 37 CFR 1.27.	☐ b. Applicant is no lon					
NOTE: The Issue Fee an interest as shown by the	d Publication Fee (if req records of the United Sta	uired) will not be accepte tes Patent and Trademark	d from anyone other than t Office.	he applicant; a regis	tered a	attorney or agent; or th	ne assignee or other p	arty in
Authorized Signature				Date				
Typed or printed name				Registration No	o			
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OMB 0651-0033 PTOL-85 (Rev. 08/07) Approved for use through 08/31/2010.



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ALSTON & BIRD LLP			MATTHEWS, TEI	RRELL HOWARD	
BANK OF AMER			ART UNIT	PAPER NUMBER	
101 SOUTH TRYON STREET, SUITE 4000 CHARLOTTE, NC 28280-4000			3653 DATE MAILED: 11/14/2008		

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 359 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 359 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Notice of Allowability

Ī	Application No.	Applicant(s)	
l	10/569,011	LAAKSO, TAUNO	
Γ	Examiner	Art Unit	
l	Terrell H. Matthews	3653	

The MAILING DATE of this communication appears on that claims being allowable, PROSECUTION ON THE MERITS IS (OR REM nerewith (or previously mailed), a Notice of Allowance (PTOL-85) or other NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. of the Office or upon petition by the applicant. See 37 CFR 1.313 and MP	MAINS) CLOSED in this application. If not included appropriate communication will be mailed in due course. THIS This application is subject to withdrawal from issue at the initiative
 This communication is responsive to 6/17/2008. 	
2. X The allowed claim(s) is/are	
3. ☑ Acknowledgment is made of a claim for foreign priority under 35 U a) ☑ All b) ☐ Some* o) ☐ None of the: 1. ☑ Certified copies of the priority documents have been re 2. ☐ Certified copies of the priority documents have been re 3. ☐ Copies of the certified copies of the priority documents International Bureau (PCT Rule 17.2(a)). * Certified copies not received: —— Applicant has THREE MONTHS FROM THE "MAILING DATE" of this conted below. Failure to timely comply will result in ABANDONMENT of tTHIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 4. ☐ A SUBSTITUTE OATH OR DECLARATION must be submitted. Not INFORMAL PATENT APPLICATION (PTO-152) which gives reason	ceived. beived in Application No have been received in this national stage application from the munication to file a reply complying with the requirements his application. ethe attached EXAMINER'S AMENDMENT or NOTICE OF
5. CORRECTED DRAWINGS (as "replacement sheets") must be sub: (a) including changes required by the Notice of Draftsperson's Patr 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Amend Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1.84(c)) sheeth header sheet. Replacement sheet(s) should be labeled as such in the header sheet. Replacement sheet(s) should be labeled as such in the header stacked Examiner's comment regarding REQUIREMENT FOR THE	initied. In Drawing Review (PTO-948) attached ment / Comment or in the Office action of build be written on the drawings in the front (not the back) of according to 37 CFR 1.121(d). DLOGICAL MATERIAL must be submitted. Note the
Attachment(s) 1. Notice of References Cited (PTO-892) 2. Notice of Draftperson's Patent Drawing Review (PTO-948) 3. Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date 2/21/2006 1. Examiner's Comment Regarding Requirement for Deposit of Biological Material	5. Notice of Informal Patent Application 6. Interview Summary (PTO 413), Paper No./Mail Date T. Examiner's Amendment/Comment 8. Examiner's Statement of Reasons for Allowance 9. Other //Patrick H. Mackey/ Supervisory Patent Examiner, Art Unit 3653

Application/Control Number: 10/569,011

Art Unit: 3653

DETAILED ACTION

The following is an examiner's statement of reasons for allowance:

Claim 1 is allowable over the prior art of record because the teachings of the references taken as a whole do not show or render obvious the combination set forth, including: (1) a method for manufacturing a screen cylinder, comprising: fastening a plurality of longitudinally-extending screen wires at lateral intervals about a plurality of ring-shaped support rods, each support rod defining an axis extending there through and the support rods being arranged in a spaced-apart relation; and mounting an end ring to the at least one of the support rods closest to one of the ends of the screen surface, in a shrink fit there between, whereby a force resulting from the shrink fit is directed substantially perpendicularly to the screen cylinder axis, and acting between the end ring and the at least one of the support rods, secures the screen cylinder surface in substantially immobile relation relative to the end ring via the at least one of the support rods.

Claim 9 is allowable over the prior art of record because the teachings of the references taken as a whole do not show or render obvious the combination set forth, including: (1) a method for manufacturing a screen cylinder, comprising: fastening a plurality of longitudinally-extending screen wires at lateral intervals along each of a plurality of elongate support rods; forming each of the support rods into a ring shape such that each support rod defines an axis extending there through, the support rods

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being arranged in spaced-apart relation such that the axes thereof are coaxially disposed to define a screen cylinder axis; and mounting an end ring to the at least one of the support rods closest to one of the ends of the screen surface, in a shrink fit there between, whereby a force resulting from the shrink fit is directed substantially perpendicularly to the screen cylinder axis, and acting between the end ring and the at least one of the support rods, secures the screen cylinder surface in substantially immobile relation relative to the end ring via the at least one of the support rods.

Claim 17 is allowable over the prior art of record because the teachings of the references taken as a whole do not show or render obvious the combination set forth, including: (1) a screen cylinder for cleaning or screening fiber pulp, comprising: a plurality of ring-shaped support rods, each support rod defining an axis extending there through and the support rods being arranged in spaced-apart relation such that the axes thereof are coaxially disposed to define a screen cylinder axis, a plurality of longitudinally-extending screen wires fastened at lateral intervals to the support rods such that the screen wires cooperate with the support rods to form a cylindrical screen surface of the screen cylinder; and an end ring configured to be shrink fit mounted to the at least one of the support rods closest to one of the ends of the screen surface, the shrink fits end ring thereby being configured to exert a force directed substantially perpendicularly to the screen cylinder axis the force acting between the end ring and the at least one of the support rods, to secure the screen cylinder surface in substantially immobile relation relative to the end ring via the at least one of the support rods.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Terrell H. Matthews whose telephone number is (571)272-5929. The examiner can normally be reached on M-F 8am - 4:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick Mackey can be reached on (571) 272-6916. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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/Patrick H. Mackey/ Supervisory Patent Examiner, Art Unit 3653

/Terrell H Matthews/

Examiner, Art Unit 3653